



Safety Data Sheet (SDS)

SDS No..... : WTH24H04088369R1C

Applicant..... : Zhenjiang Flashforge Group Co., Ltd

Address..... : No.518,Xianyuan Road, Wucheng District , Jinhua
City,Zhejiang Province.

Sample Name..... : PA6CF

According Regulations.. : GHS

Date of Issue..... : 2024-5-7

Prepared By:

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SECTION 1 Identification of the substance / mixture and of the company / undertaking**1.1 Product Identifier**

Product name	PA6CF
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1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	3D printing consumables
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1.3 Details of the supplier of the safety data sheet

Manufacture/Supplier	Zhenjiang Flashforge Group Co., Ltd
Address	No.518,Xianyuan Road, Wucheng District , Jinhua City,Zhejiang Province.
Telephone	181 5795 7275
Fax	--
Email	184021419@qq.com
Export to	UN
Transport fashion	Air, sea, rail, highway

1.4 Emergency telephone number

Emergency telephone numbers	0579-89007351
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SECTION 2 Hazards identification**2.1 Classification of the substance or mixture**

Solid. Does not mix with water.Combustible.

Classification	Serious Eye Damage/Eye Irritation Category 2B
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2.2 Label elements

Hazard pictogram(s)	Not Applicable
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Signal word	Not Applicable
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Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention深圳市虹彩检测
技术有限公司
报告专用章

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SDS No.: WTH24H04088369R1C

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

Physical and Chemical Hazard

Solid. Does not mix with water. Combustible.

Toxic smoke/fumes in a fire.

Health Hazards

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
Ingestion	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion".
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact
Eye	The material is not thought to be an irritant
Chronic	There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population.

Environmental Hazards

See Section 12

2.3 Other hazards

Cumulative effects may result following exposure.

May produce discomfort of the eyes and respiratory tract.

SECTION 3 Composition / information on ingredients

Substances/Mixtures

Ingredient Name	CAS No.	EC No.	Content (%)
PA6	25038-54-4	607-506-6	> 84%
Carbon fibre	7440-44-0	231-153-3	< 15%
Other	/	/	< 1%



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SECTION 4 First aid measures

4.1 Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. For THERMAL burns: Do NOT remove contact lens Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. Seek urgent medical assistance, or transport to hospital.
Skin Contact	If skin or hair contact occurs: Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation. In case of burns: Immediately apply cold water to burn either by immersion or wrapping with saturated clean cloth. DO NOT remove or cut away clothing over burnt areas. DO NOT pull away clothing which has adhered to the skin as this can cause further injury. DO NOT break blister or remove solidified material. Quickly cover wound with dressing or clean cloth to help prevent infection and to ease pain. For large burns, sheets, towels or pillow slips are ideal; leave holes for eyes, nose and mouth. DO NOT apply ointments, oils, butter, etc. to a burn under any circumstances. Water may be given in small quantities if the person is conscious. Alcohol is not to be given under any circumstances. Reassure. Treat for shock by keeping the person warm and in a lying position. Seek medical aid and advise medical personnel in advance of the cause and extent of the injury and the estimated time of arrival of the patient. For thermal burns: Decontaminate area around burn. Consider the use of cold packs and topical antibiotics. For first-degree burns (affecting top layer of skin) Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. Use compresses if running water is not available. Cover with sterile non-adhesive bandage or clean cloth.



	Do NOT apply butter or ointments; this may cause infection. Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. For second-degree burns (affecting top two layers of skin) Cool the burn by immerse in cold running water for 10-15 minutes. Use compresses if running water is not available. Do NOT apply ice as this may lower body temperature and cause further damage. Do NOT break blisters or apply butter or ointments; this may cause infection. Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort): Lay the person flat. Elevate feet about 12 inches. Elevate burn area above heart level, if possible. Cover the person with coat or blanket. Seek medical assistance. For third-degree burns Seek immediate medical or emergency assistance. In the mean time: Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. Separate burned toes and fingers with dry, sterile dressings. Do not soak burn in water or apply ointments or butter; this may cause infection. To prevent shock see above. For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. Have a person with a facial burn sit up. Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.



4.2 Most important symptoms and effects, both acute and delayed

This product is not classified as harmful to human health.

4.3 Indication of any immediate medical attention and special treatment needed

If skin irritation or rash occurs, consult a doctor.

SECTION 5 Firefighting measures**5.1 Extinguishing media**

Do NOT direct a solid stream of water or foam into burning molten material; this may cause spattering and spread the fire.

There is no restriction on the type of extinguisher which may be used.

Use extinguishing media suitable for surrounding area.

5.2 Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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5.3 Advice for firefighters

Fire Fighting	Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water courses. Use fire fighting procedures suitable for surrounding area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	Nylon fines in air possess electrostatic properties which assist sparking. In small fires flame retardant grades of nylon should cease flaming once source of ignition is removed. In large fires burning will be sustained if sufficient oxygen is available. Decomposes on heating and produces toxic fumes of ammonia, nitrogen oxides (NO_x), minor amounts of hydrogen cyanide and in case of flame retardant grades, halogenated gases. Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) - according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions. Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive



dust-air mixtures and result in a fire or dust explosion (including secondary explosions). Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally not form flammable dust clouds; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.

In the same way as gases and vapours, dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the "Minimum Explosible Concentration", MEC).

When processed with flammable liquids/vapors/mists, ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount of energy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts. A dust explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.

Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large scale explosions have resulted from chain reactions of this type.

Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport.

Build-up of electrostatic charge may be prevented by bonding and grounding.

Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.

All movable parts coming in contact with this material should have a speed of less than 1-meter/sec.

A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source.

One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending of how the powder was manufactured and handled; this means that it is virtually impossible to use flammability data published in the literature for dusts (in contrast to that published for gases



	and vapours). Autoignition temperatures are often quoted for dust clouds (minimum ignition temperature (MIT)) and dust layers (layer ignition temperature (LIT)); LIT generally falls as the thickness of the layer increases. Combustion products include: carbon monoxide (CO) carbon dioxide (CO₂) nitrogen oxides (NO_x) other pyrolysis products typical of burning organic material. May emit poisonous fumes. May emit corrosive fumes. CARE: Contamination of heated / molten liquid with water may cause violent steam explosion, with scattering of hot contents.
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SECTION 6 Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

See section 8

Measures for Preventing Secondary Contamination

Refer to section above

6.2 Environmental precautions

See section 12

6.3 Methods and material for containment and cleaning up

Minor Spills	Clean up all spills
Major Spills	Clean up all spills

Personal Protective Equipment advice is contained in Section 8 of the SDS.

6.4 Reference to other sections

For information on safe operation, see section 7.

For information on personal protective equipment, see section 8.

SECTION 7 Handling and storage

7.1 Precautions for safe handling

Safe handling 	The greatest potential for injury caused by molten materials occurs during purging of machinery (moulders, extruders etc.) It is essential that workers in the immediate area of the machinery wear eye and skin protection
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(such as full face, safety glasses, heat resistant gloves, overalls and safety boots) as protection from thermal burns.

Fumes or vapours emitted from hot melted materials, during converting operations, may condense on overhead metal surfaces or exhaust ducts. The condensate may contain substances which are irritating or toxic. Avoid contact of that material with the skin. Wear rubber or other impermeable gloves when cleaning contaminated areas.

Avoid process temperatures above decomposition temperatures. Overheating may occur at excessively high cylinder heats, overworking of the melt by wrong screw configuration, or by long dwell time in the machine. Under such conditions, thermal emissions and heat-degradation products might, without proper ventilation, reach hazardous concentrations in the converting area. Hot purgings should be collected only as thin flat strands to allow for rapid cooling. Hot purgings should be cooled by quenching in water in a well-ventilated area.

Avoid all personal contact, including inhalation.

Wear protective clothing when risk of exposure occurs.

Use in a well-ventilated area.

Prevent concentration in hollows and sumps.

DO NOT enter confined spaces until atmosphere has been checked.

DO NOT allow material to contact humans, exposed food or food utensils.

Avoid contact with incompatible materials.

When handling, DO NOT eat, drink or smoke.

Keep containers securely sealed when not in use.

Avoid physical damage to containers.

Always wash hands with soap and water after handling.

Work clothes should be laundered separately. Launder contaminated clothing before re-use.

Use good occupational work practice.

Observe manufacturer's storage and handling recommendations contained within this SDS.

Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)

Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.

Establish good housekeeping practices.

Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.

Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a "secondary" explosion. According to NFPA Standard 654, dust



	layers 1/32 in.(0.8 mm) thick can be sufficient to warrant immediate cleaning of the area. Do not use air hoses for cleaning. Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used. Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition. Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national guidance. Do not empty directly into flammable solvents or in the presence of flammable vapors. The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges. Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source. Do NOT cut, drill, grind or weld such containers. In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.
Other information	Store in original containers. Keep containers securely sealed. Store in a cool, dry area protected from environmental extremes. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS. For major quantities: Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams}. Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.

7.2 Conditions for safe storage, including any incompatibilities

Suitable container	Polyethylene or polypropylene container. Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Nylon, nitrosated with dinitrogen trioxide and stored cold, exploded on warming to ambient temperature. The N-nitroso-nylon is similar structurally to N-nitroso-N-alkylamides, some of which are thermally unstable. Nylon components should be excluded from contact with nitrosating agents. BREThERICK L.: Handbook of Reactive Chemical Hazards



Avoid reaction with oxidising agents

7.3 Specific end use(s)

Not Available

SECTION 8 Exposure controls / personal protection**8.1 Control parameters**

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
China Occupational Exposure Limits for Hazardous Agents in the Workplace - Dust	polyamide 6	Particles not otherwise regulated	8 mg/m ³	Not Available	Not Available	(Name (a - refers to dust with free SiO ₂ less than 10 %, free of asbestos and toxic substances, and no occupational exposure limit has been established.))
China Occupational Exposure Limits for Hazardous Agents in the Workplace - Dust	carbon, activated	Particles not otherwise regulated	8 mg/m ³	Not Available	Not Available	(Name (a - refers to dust with free SiO ₂ less than 10 %, free of asbestos and toxic substances, and no occupational exposure limit has been established.))

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
polyamide 6	12 mg/m ³	130 mg/m ³	790 mg/m ³
carbon, activated	6 mg/m ³	330 mg/m ³	2,000 mg/m ³

Ingredient	Original IDLH	Revised IDLH
polyamide 6	Not Available	Not Available
carbon, activated	Not Available	Not Available

carbon, activated

深圳市虹彩检测
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8.2 Exposure controls

Appropriate engineering controls

For molten materials:

Provide mechanical ventilation; in general such ventilation should be provided at compounding/ converting areas and at fabricating/ filling work stations where the material is heated. Local exhaust ventilation should be used over and in the vicinity of machinery involved in handling the molten material.

Keep dry!!

Processing temperatures may be well above boiling point of water, so wet or damp material may cause a serious steam explosion if used in unvented equipment.

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure. Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.

An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)



	<table border="1" data-bbox="359 291 1484 425"> <tr> <td data-bbox="359 291 1244 425">grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td><td data-bbox="1244 291 1484 425">2.5-10 m/s (500-2000 f/min.)</td></tr> </table> Within each range the appropriate value depends on: <table border="1" data-bbox="359 470 1484 784"> <thead> <tr> <th data-bbox="359 470 1037 526">Lower end of the range</th><th data-bbox="1037 470 1484 526">Upper end of the range</th></tr> </thead> <tbody> <tr> <td data-bbox="359 526 1037 582">1: Room air currents minimal or favourable to capture</td><td data-bbox="1037 526 1484 582">1: Disturbing room air currents</td></tr> <tr> <td data-bbox="359 582 1037 683">2: Contaminants of low toxicity or of nuisance value only.</td><td data-bbox="1037 582 1484 683">2: Contaminants of high toxicity</td></tr> <tr> <td data-bbox="359 683 1037 739">3: Intermittent, low production.</td><td data-bbox="1037 683 1484 739">3: High production, heavy use</td></tr> <tr> <td data-bbox="359 739 1037 784">4: Large hood or large air mass in motion</td><td data-bbox="1037 739 1484 784">4: Small hood-local control only</td></tr> </tbody> </table> Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
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3: Intermittent, low production.	3: High production, heavy use												
4: Large hood or large air mass in motion	4: Small hood-local control only												
Personal protection	    												
Eye and face protection	Safety glasses with side shields. Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].												
Skin protection	See Hand protection below												
Hands/feet protection	The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a												



preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.

- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

	· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. When handling hot materials wear heat resistant, elbow length gloves. Rubber gloves are not recommended when handling hot objects, materials Protective gloves eg. Leather gloves or gloves with Leather facing Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present. polychloroprene. nitrile rubber. butyl rubber. fluorocautchouc. polyvinyl chloride. Gloves should be examined for wear and/ or degradation constantly.
Body protection	See Other protection below
Other protection	When handling hot or molten liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. Usually handled as molten liquid which requires worker thermal protection and increases hazard of vapour exposure. CAUTION: Vapours may be irritating. Overalls. P.V.C apron. Barrier cream. Skin cleansing cream. Eye wash unit.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A P1 Air-line*	- -	A PAPR-P1 -
up to 50 x ES	Air-line**	A P2	A PAPR-P2
up to 100 x ES	-	A P3	-
		Air-line*	-

100+ x ES	-	Air-line**	A PAPR-P3
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* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

For molten materials:

SECTION 9 Physical and chemical properties

9.1 Information on basic physical and chemical properties

Color	Black
Form	Solid
Odour	No
Appearance	Bar shape
Melting Range (°C)	No data
Boiling Range (°C)	No data
Flash Point (°C)	No data
Decomposition Temp (°C)	No data
Autoignition Temp (°C)	No data
Upper Explosive Limit (%)	No data
Lower Explosive Limit (%)	No data

Volatile Component (%vol)	No data
Molecular Weight	No data
Viscosity	No data
Solubility in water (g/L)	Insoluble
pH (1% solution)	No data
pH (as supplied)	No data
Vapour Pressure (kPa)	No data
Specific Gravity (water=1)	No data
Relative Vapour Density (air=1)	No data
Evaporation Rate	No data

9.2 Other information

Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information**11.1 Information on toxicological affects**

Acute Toxicity	
LD/LC50 values relevant for classification	No data.
Primary irritant effect	
On the skin	No data.
On the eyes	No data.
Inhaled	No data.
Sensitization	No known sensitizing effects.
More information on toxicity	According to the calculation method of the general EU classification



guidelines for preparations (printed in the latest edition), there are no classification restrictions for this product. There are no obvious acute toxicity data to confirm the literature search.

11.2 Information on other hazards

No data.

SECTION 12 Ecological information

12.1 Toxicity

polyamide 6	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	36.8mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	9.39mg/l	2
carbon, activated	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	48h	Crustacea	>10mg/l	2
	EC50	48h	Crustacea	>10mg/l	2
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

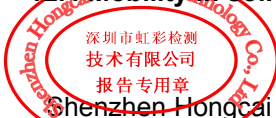
12.2 Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
polyamide 6	No Data available for all ingredients	No Data available for all ingredients
carbon, activated	No Data available for all ingredients	No Data available for all ingredients

12.3 Bioaccumulative potential

Ingredient	Bioaccumulation
polyamide 6	No Data available for all ingredients
carbon, activated	No Data available for all ingredients

12.4 Mobility in soil



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Ingredient	Mobility
polyamide 6	No Data available for all ingredients
carbon, activated	No Data available for all ingredients

12.5 Results of PBT and vPvB assessment

No Data.

12.6 Endocrine disrupting properties

No Data.

12.7 Other adverse effects

No Data.

SECTION 13 Disposal considerations**13.1 Waste treatment methods**

Waste chemicals:	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: Reduction Reuse Recycling Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. In most instances the supplier of the material should be consulted. DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority.
Contaminated packing materials:	Refer to section above
Precautions for Transport:	Refer to section above

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SECTION 14 Transport information

14.1 UN number or ID number

Not Applicable

14.2 UN proper shipping name

Not Applicable

14.3 Transport hazard class(es)

Not Applicable

14.4 Packing group

Not Applicable

14.5 Environmental hazards

Not Applicable

14.6 Special precautions for user

Not Applicable

14.7 Maritime transport in bulk according to IMO instruments

Not Applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

The product should comply with the relevant regulations of local hazardous substance regulations.

15.2 Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

The SDS should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

According to regulations, the product is likely to be classified as article and is out of scope of a SDS as set out in regulations. This report is for reference only.



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===== End of Report =====

